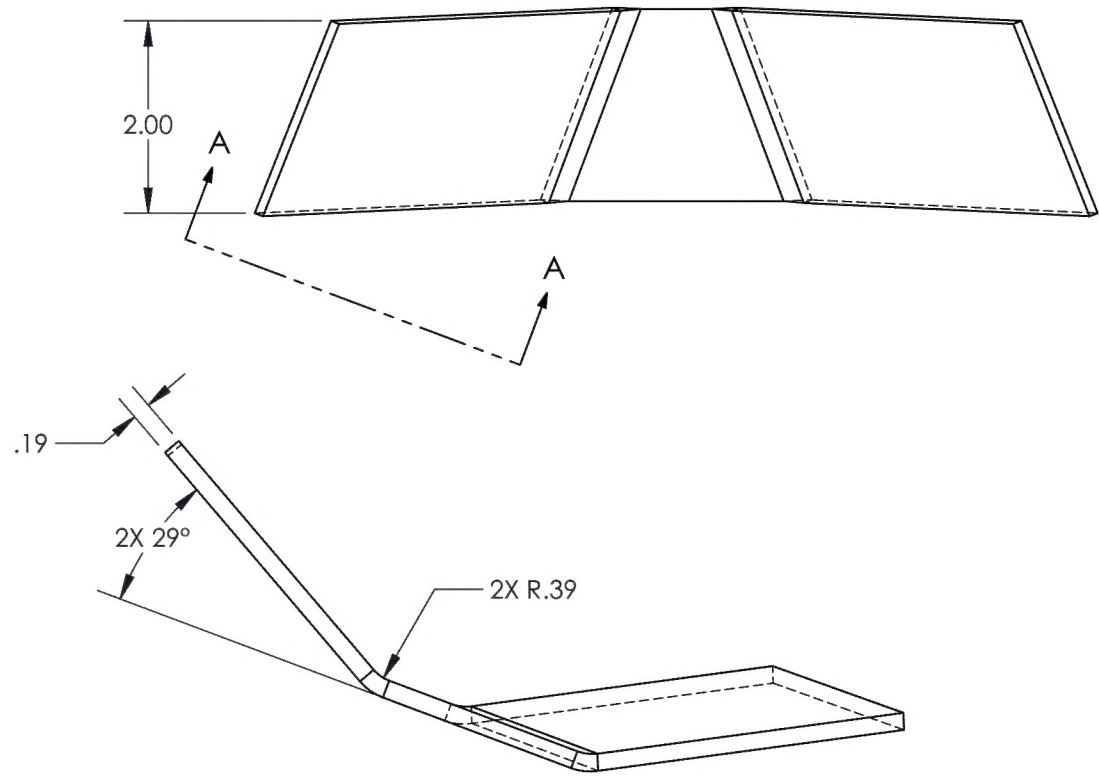
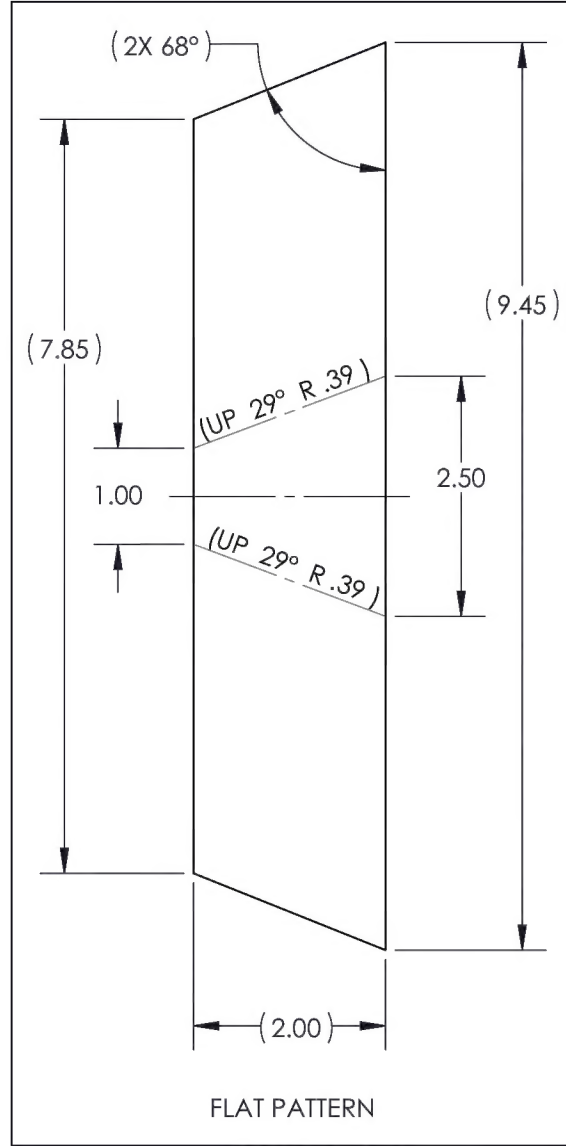
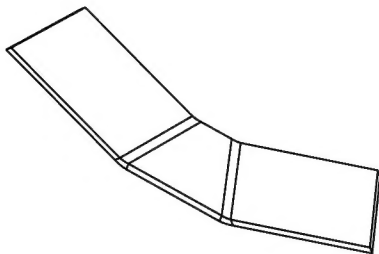
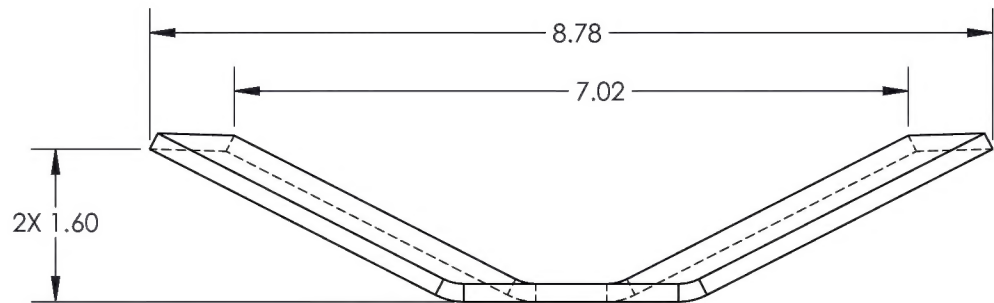


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	16-0163	ADDED FLAT PATTERN NOTE, CH'D WAS 2X 68.2° IS 2X 68°, WAS 7.850 IS (7.85), WAS 1.000 IS 1.00, WAS 2.500 IS 2.50, WAS UP 29° R.39 IS (UP 29° R.39), WAS 9.450 IS (9.45), WAS DIM WAS 8.750 IS 8.78, WAS 2X 1.596 IS 2X 1.60, WAS 2X 27° IS 2X 29°, ADDED DIM 2.00, .19, 2X R.39, CH'D DWG TO SHEET METAL TOLERANCES.	10/12/2016	RJC	JAG



VIEW A-A



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C10-27-3	1	FRONT GUARD PLATE	HR P&O	

DART AEROSPACE			
TITLE FRONT GUARD PLATE			
DWG NO. C10-27-3			REV 1
MAT'L HR P&O		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT		.XXX ± .010	FRACTIONS ± 1/8
TREAT		.XX ± .03	ANGLES ± 1°
FINISH		.X ± .1	SURFACES = 125✓
SPEC		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
DRAWN BY: APICAL		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
CHECKED: DUERFELDT		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
OPPS APPR: ANDERSON		USED ON MODEL	
QA APPR: LINDSAY			
APPROVED: GILBERT			
SCALE 1:2		DATE 10/25/2002	SHEET 1 OF 1